NOVELIS

OHLER® Flexible Tubes
More than just flexible...

... we move things on
Automotive
Our customers build on our flexibility

OUR PRODUCTS ARE LEADING STATE-OF-THE-ART-TECHNOLOGIES
IN THE FIELD OF HEAT PROTECTION TUBING, VENTILATION,
EXHAUST SYSTEMS AND ENERGY ABSORPTION COMPONENTS

Novelis supplies international automotive manufacturers and their first tier component suppliers with a wide range of highly efficient and cost effective products. Due to our fast response to orders for materials and products we stand out as a preferred supplier. With the application of our sophisticated distribution logistics system we are able to significantly minimize the time-to-delivery.

Just-In-Time is not just a phrase - it is our philosophy!

Our core products:
- Heat protection tubes, sleeves and shields, resistant to both convection and radiant heat
- Ventilation tubes for fresh and warm air circulation to the passenger area
- Flexible exhaust tubes, for auxiliary heating systems also insulated
- Inlet and exhaust sound absorbing systems
- Energy absorption elements for the protection of both the vehicle passengers and pedestrians
The high diversity of applications requires an excellent level of expertise and reflects our abilities for development and innovation. These competences result in smart, customer-tailored solutions. Our development teams carry out each project with discipline, passion and enthusiasm. Partnering closely with our customers allows us to produce ideal solutions and provide optimum support.

The overall synergy between an efficient production and the selection of the ideal solution is our key competitive differentiator. Additionally, our global strategic market positioning secures significant cost advantages for our customers.
Heat Protection

OUR SOLUTION FOR THE PROTECTION AGAINST RADIANT AND CONVECTIVE HEAT

OHLER® Heat Protection Tubes are flexible tubes made of several layers of different foils wound with corrugations. They consist of up to five different layers of combined materials such as aluminium, glass cloth, thermal insulation material and plastic.

Thanks to the excellent reflective characteristics of the aluminium alloy used on the external surface layer of pipes, OHLER® heat protection tubes ensure ideal protection against radiant heat. The insulation layer on the inside provides additional protection of the component to be protected against the transfer of heat.

Its other features, such as high flexibility and dimensional stability of the diameter as well as its resistance to heat and vibration make the OHLER® heat protection tube a first-class product for the thermal protection of any kind of hose, pipe, conduit and ducting as well as cable and wiring system.

Moreover, the tubes can be compressed or extended as required and may be fastened and mounted easily by means of, for example, crimping on the end fittings of the hose system, thus providing highly convenient assembly and installation characteristics.

For the purpose of easier assembly, as well as reduced logistics costs, we recommend our heat protection tubes in pre-compressed version.
The thermal insulation range of OHLER® heat protection tubes

- Heat protection tube, type GA2-A ID 20
- Component to be protected: Ceramic Rod Ø 19 mm, black
- Distance from lateral heat source: 20 mm
- Average temperature of the radiation source: 750°C

OHLER® Heat protection products are subject to the highest quality standards according to ISO TS 16949. Due to ever shorter development times, often only a few days pass between the time when a new product is needed, its initial sample, and the subsequent serial production following immediately thereafter, during which all entities involved are required to perform at a high level of process quality. Our short response times demonstrate our high commitment to quality management and result from our 50 years of know how in the production of tubes.

As development partners for our OEM and Tier 1 customers we make use of extensive testing methods to prove the heat protection range of our products. In addition to the metallurgical examination of the aluminium foils utilised by us and our comprehensive checks of the mechanical tube characteristics, in our laboratory facilities we are also able to simulate the expected thermal stress in line with your requirements.
Heat Protection

OUR SOLUTION FOR THE PROTECTION AGAINST RADIANT AND CONVECTIVE HEAT

OHLER® Heat Protection Sleeves and OHLER® HEATCOVER are based on our decades of experience in the field of flexible heat protection tubes. During their development we have been able to make effective use of our know-how in the field of processing aluminium.

Due to their adaptability to virtually any installation scenario the newly-developed and highly efficient protection products complement our standard tube range perfectly.

The specific material composition of the fibre glass laminated aluminium foil utilised provides protection from even extreme temperatures of up to 750 °C.

Alternatively the products can be sewn together with Kevlar threads and/or fitted with stainless steel press buttons for subsequent closures. Due to precise punching technologies a wide variety of geometrical shapes can be produced to offer optimal protection for your temperature-sensitive components.
# Product Overview

## Heat Protection

<table>
<thead>
<tr>
<th>Description</th>
<th>Heat Protection Tubes</th>
<th>Heat Protection sleeve</th>
<th>HEATCOVER G/PET/A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tube or sleeve construction (layered structure from the inside to the outside)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- 3-layered grooved heat protection tube</td>
<td>- glass fabric - aluminium - aluminium alloy</td>
<td>- glass fabric mat with PU coating - PET foil - aluminium alloy</td>
<td>- glass fabric mat with PU coating - PET foil - aluminium alloy</td>
</tr>
<tr>
<td>- 3-layered grooved heat protection tube</td>
<td>- polyester fleece - aluminium - aluminium alloy</td>
<td>- 2-layered highly-flexible foil - aluminium alloy</td>
<td>- 2-layered highly-flexible foil - aluminium alloy</td>
</tr>
<tr>
<td>- 5-layered grooved heat protection tube</td>
<td>- polyester fleece - aluminium - aluminium alloy</td>
<td>- 2-layered highly-flexible foil - aluminium alloy</td>
<td>- 2-layered highly-flexible foil - aluminium alloy</td>
</tr>
<tr>
<td>- 3-layered sewn heat protection sleeve</td>
<td></td>
<td></td>
<td>- 3-layered material compound</td>
</tr>
<tr>
<td>Delivery mode inside Ø ID (mm)</td>
<td>Available as assembled punched parts according to customer specification</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lengths</td>
<td>In fixed lengths of up to 3 m or as coils of up to 20 m</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Permitted continuous operating temperature at a constant inside and outside temperature</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>-40°C to +250°C</td>
<td>-40°C to +200°C</td>
<td>-40°C to +160°C</td>
<td>-40°C to +160°C</td>
</tr>
</tbody>
</table>

Due to the high reflectivity of their bright aluminium surfaces the heat protection products are much more resistant to radiation exposure. Depending on the installation conditions the temperature of the radiation source can be multiple times higher than the above-mentioned temperatures e.g. 700°C - 800°C.

| Bending radius relating to the neutral fibre | ca. 1.5 x ID | - | - |
| Vibration resistance properties +++ high ++medium + limited | ++ | ++ | +++ | +++ | +++ |

Remarks / Customised Models
- Tubes in a compressed condition to simplify the assembly process or for more stringent demands
- Deformed tubes for the attachment with clips
- Slotted tubes for subsequent assembly
- With punched sections to improve the assembly process at the end fittings
- Double tubes to protect against convective heat
- With punched sections
- With seam-securing clip
- With punched sections
- With stainless steel press buttons
- With Kevlar suture
- With stainless steel clip
- With Velcro closure
OHLER® Flexible Tubes are grooved and wrapped tubes consisting of multiple layers. Owing to the various materials that may be used, the tubes can be designed and adjusted to meet the specific requirements of their respective applications. In addition to different types of aluminium and high-strength aluminium alloys, a variety of paper and plastic types or composite materials can be used.

For many years OHLER® Flexible Tubes have been used, amongst other areas,
- for air conduction purposes in the engine and passenger compartments,
- as part of the fresh air supply systems for heating units in passenger cars and utility vehicles,
- as hot air ducts in caravans as well as other transport and special-purpose vehicles.

Traditionally, in air flow routing a distinction is made between the routing into the protected inside area, where specific insulating types of paper are used and the routing into the outside area where the external part of the pipe is made of splash water resistant foils.

The following tubes have become established as standard products in their respective fields:

- Interior area -> P-A-P, CARADUCT®

If your application makes high demands on flexibility we offer - depending on the temperature conditions - different, highly flexible, wire reinforced air ducts. They are especially used in the segments of utility vehicles, busses and special-purpose vehicles.

- CLIMADUCT®-L and -TPE
### Product Overview

<table>
<thead>
<tr>
<th></th>
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<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Description</strong></td>
<td>3-layered grooved flexible tube</td>
<td>3-layered grooved flexible tube</td>
<td>3-layered grooved flexible tube</td>
<td>Flexible, spiral wire reinforced air duct</td>
<td>Flexible, spiral wire reinforced air duct</td>
<td>- Silicone-coated glass fibres with a vulcanised steel-wire helix</td>
</tr>
<tr>
<td>Tube or hose construction (layered structure from the inside to the outside)</td>
<td>- Aluminium - Paper - Plastic</td>
<td>- Paper - Aluminium - Plastic</td>
<td>- Plastic - High-strength aluminium alloy - Plastic</td>
<td>- Aluminium - Paper - Paper</td>
<td>- PVC coated polyester fabric, grey - steel-wire helix (inserted)</td>
<td></td>
</tr>
<tr>
<td>Delivery mode inner diameter Ø ID (mm)</td>
<td>20 - 112</td>
<td>17.5 - 112</td>
<td>20 - 112</td>
<td>31/60,5/67,2 70,5/75</td>
<td>50 - 508</td>
<td>40, 45 und 50,8</td>
</tr>
<tr>
<td><strong>Lengths</strong></td>
<td>In fixed lengths of up to 3 m or as coils of up to 20 m</td>
<td>In fixed lengths of up to 5,9 m or standard length of 6 m</td>
<td>In fixed lengths of up to 3 m</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Permitted temperature whilst air is flowing and the ambient temperature is 20°C</td>
<td>150°C</td>
<td>150°C</td>
<td>120°C</td>
<td>150°C</td>
<td>-</td>
<td>250°C</td>
</tr>
<tr>
<td>Permitted continuous operating temperature (3000h) at a constant inside and outside temperature</td>
<td>-40°C to +110°C</td>
<td>-40°C to +100°C</td>
<td>-40°C to +100°C</td>
<td>-40°C to +110°C</td>
<td>-25°C to +75°C</td>
<td>-40°C to +200°C</td>
</tr>
<tr>
<td>Bending radius relating to the neutral fibre</td>
<td>ca. 2 x ID</td>
<td>ca. 1 x ID</td>
<td>ca. 0,7 x ID</td>
<td>ca. 0,8 x ID</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vibration resistance properties +++ high ++ medium + limited</td>
<td>++</td>
<td>++</td>
<td>++</td>
<td>++</td>
<td>++</td>
<td>+++</td>
</tr>
<tr>
<td>Remarks / Customised Models</td>
<td>- sound absorbing to reduce sound created by the intake air - thermally insulated for external installations - back moulded and punched for specific installation situations</td>
<td>- hole-punched for a more effective distribution of</td>
<td>-</td>
<td>- with end securing</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

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**Notes:**
- Aluminium
- Paper
- Plastic
- High-strength aluminium alloy
- PVC coated polyester fabric, grey
- Steel-wire helix
- Silicone-coated glass fibres with a vulcanised steel-wire helix

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**Images:**
- 1. A-P-K/catalogue.png
- 2. K-H-K/511.png
- 3. C-duct.png
- 4. DE.png
CORMIFLEX®
CORMIFLEX® tubes are flexible single and double-layered manufactured folded spiral-seam pipes made of high-grade steel precision strip.

Due to a high temperature resistance, they are predominantly used for exhaust gas routing in passenger car, utility vehicle, caravan and marine heating units.

By force of elevated requirements, particularly regarding density and flexural behaviour, our tubes are subject to strict quality inspections.

See category “thermal insulation” for products to protect surrounding component parts against radiant heat.

CORMIFLEX® PLUS
In the event of elevated anti-corrosion requirements triggered by aggressive mediums such as de-icing salt or green fuel, we highly recommend employment of our optimised CORMIFLEX® PLUS tubes.

Further details are available on request.
### Product Overview

#### Exhaust Gas Routing

<table>
<thead>
<tr>
<th>CF 1-layer</th>
<th>CF 2-layer</th>
<th>CF PLUS 2-layer 4301</th>
<th>CF PLUS 2-layer 4521</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Description</strong></td>
<td>1 layered folded spiral-seam pipe with profiled surface</td>
<td>2 layered folded spiral-seam pipe with profiled surface</td>
<td>2 layered folded spiral-seam pipe with profiled surface with a knurled seam</td>
</tr>
<tr>
<td><strong>Tube or hose construction (layered structure from the inside to the outside)</strong></td>
<td>- high-grade steel precision strip made of 1.4301</td>
<td>- high-grade steel precision strip made of 1.4301</td>
<td>- high-grade steel precision strip made of 1.4301</td>
</tr>
<tr>
<td><strong>Delivery mode inner diameter Ø ID (mm)</strong></td>
<td>24 - 100</td>
<td>20 - 100</td>
<td>20 - 40</td>
</tr>
<tr>
<td><strong>Lengths</strong></td>
<td>In fixed lengths or as coils of up to 20 m (ID 20 - ID 69) or as coils of up to 10 m (ID 70 - ID 100)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Permitted temperature whilst air is flowing and the ambient temperature is 20°C</strong></td>
<td>350°C</td>
<td>350°C</td>
<td>350°C</td>
</tr>
<tr>
<td><strong>Permitted continuous operating temperature (3000h) at a constant inside and outside temperature</strong></td>
<td>-40°C to +300°C</td>
<td>-40°C to +300°C</td>
<td>-40°C to +300°C</td>
</tr>
<tr>
<td><strong>Bending radius relating to the neutral fibre</strong></td>
<td>ca. 1.5 - 2 x ID</td>
<td>ca. 1.5 - 2 x ID</td>
<td>ca. 1.5 - 2 x ID</td>
</tr>
<tr>
<td><strong>Vibration resistance properties</strong></td>
<td>+++ high ++ + medium + limited</td>
<td>++</td>
<td>++</td>
</tr>
<tr>
<td><strong>Corrosion resistance</strong></td>
<td>+</td>
<td>+</td>
<td>+++</td>
</tr>
<tr>
<td><strong>Remarks / Customised Models</strong></td>
<td>- sound absorbing to reduce sound created by the intake air</td>
<td>- thermally insulated for external installations</td>
<td>- deburred pipe ends</td>
</tr>
</tbody>
</table>

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**Images:**
- [Image 1](image1)
- [Image 2](image2)
- [Image 3](image3)
Thermal Insulation

FOR THE PROTECTION OF HEAT CARRYING DUCTS

The **OHLER® High-Temperature Insulation Hose** (HT hose) consists of a glass fibre insulating layer and a silicon coated top layer. According to application, the products are available as a self-contained or reclosable hose or as a custom made shield.

Due to their outstanding performance, the OHLER® high-temperature insulations are utilised to protect heat-conveying lines.

Exhaust tubes of additional heating unit systems can be covered effectively to avoid thermal damages to other vehicle components and accordingly preheating of surrounding parts. The approximate surface temperature of the insulating duct can be up to 500°C.

### Type HT Insulation Hose

<table>
<thead>
<tr>
<th>Type</th>
<th>Description</th>
<th>Hose construction (layered structure from the inside to the outside)</th>
<th>Delivery mode inner diameter Ø 1D (mm)</th>
<th>Lengths</th>
<th>Permitted temperature on the surface of the pipe to insulated</th>
<th>Permitted continuous operating temperature (3000h) at a constant inside and outside temperature</th>
<th>Vibration resistance properties</th>
<th>Remarks / Customised Models</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>glass-based insulating material</td>
<td>26, 28, 55 und 77,7</td>
<td>In fixed lengths of up to 1 m</td>
<td>500°C</td>
<td>-40°C to +250°C</td>
<td>+++</td>
<td>- with re-closable high-grade steel press buttons</td>
</tr>
<tr>
<td></td>
<td></td>
<td>glass fibres which are silicone coated on both sides</td>
<td>26, 28, 55 und 77,7</td>
<td></td>
<td></td>
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<td></td>
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<td>++</td>
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</tr>
</tbody>
</table>

**OHLER® HT Insulation hose**

**Surface temperature:** 137°C

**CORMIFLEX® double layered**

**Surface temperature:** 315°C
OEHLER® EA-Element

Our patented OEHLER® Energy-Absorption-Element (EA-Element) is an aluminium-paper composite, manufactured to be used as a passive occupant protection and gain conformity to requirements of the US standard for head impact at upper passenger compartment (FMVSS 201) and side impact (FMVSS 214).

Currently, our EA products are widely used in interior zones such as: roof lining, main frame, pillar trim, knee bolster, door panel, bumper beam and bumper cover panel.

By selective combination of materials our EA elements can be adjusted to the required capacity of energy absorption. To give a competitive edge, our product features a so-called “rectangular characteristic”, i.e. after an intense energy build-up, the force level will be constantly held over the deformation path to absorb the energy uniformly, representing up to 80% of the OEHLER® EA-Element component height to be used as deformation path.

A decisive benefit is impassiveness to heat and iciness at a temperature range of -40°C up to +110°C with nearly constant force - deformation path characteristics. Further advantages are low weight and 100% recyclability. The top layer made of paper serves as prevention against rattling.

### Type EA-Element

**Description**

Multi-layered wound and grooved element

**Tube construction (layered structure from the inside to the outside)**

- Paper
- up to 3 aluminium layers
- Paper

*Type Structure*

<table>
<thead>
<tr>
<th>Type Structure</th>
<th>Type name</th>
<th>Strength of EA Element</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 middle-layer aluminium</td>
<td>Type 01</td>
<td>hard</td>
</tr>
<tr>
<td>2 middle-layers aluminium</td>
<td>Type 10</td>
<td>back-moulded</td>
</tr>
<tr>
<td>1 middle-layer aluminium alloy</td>
<td>Type 02</td>
<td>hard</td>
</tr>
<tr>
<td>2 middle-layers aluminium alloy</td>
<td>Type 13</td>
<td>back-moulded</td>
</tr>
<tr>
<td>3 middle-layers aluminium alloy</td>
<td>Type 23</td>
<td>hard</td>
</tr>
</tbody>
</table>

**Delivery modes and lengths**

After consultation

**Permitted continuous operating temperature**

-40°C to +110°C

**Possible cross section geometries**

- circle, square, rectangle, trapezium, quadrangular, pentagon, D-shape, oval
- further shapes upon request
We fulfil this task with the responsibilities it entails, because top priority must be given to sustainable economic management.

At Novelis, we are dedicated to supporting the success of our stakeholders, especially our customers, employees, shareholders and communities, through excellence in environmental management, health, safety and quality (EHS&Q). In particular, we provide financial and human resources for continual improvement in our operations and business practices to:

• achieve zero injuries and illnesses through prevention and risk reduction;
• minimise our impact on the environment by reducing the use of natural resources and preventing environmental pollution;
• enhance the quality and benefits of our products and services throughout their life cycle, especially through increased recycling.

At Novelis, we are passionate about the following guiding principles and hold every employee accountable and personally responsible to support this policy:

• We are beholden to the satisfaction of our customers by anticipating and understanding their needs in advance.
• We create an atmosphere that motivates each of our contractors and visitors to attend to their own health and safety as well as to that of others.
• We comply with all EHS requirements, both our own strict standards as well as other applicable requirements of Novelis.
• We proactively seek to increase aluminium recycling wherever we do business.
• We challenge each other to question the status quo again and again and to always strive for innovation and improvements.

• We assess our performance, procedures and equipment, and establish challenging objectives and targets to continually improve the effectiveness of our management systems.
• We build collaborative relationships with our key suppliers, customers and neighbouring communities to foster continuous improvement and sustainable development.
• We celebrate our successes and accomplishments.

This policy is based on our values. Our focused actions will bring sustainable results and high performance.
NOVELIS is the world’s largest producer of rolled aluminium and the global leader in beverage can recycling. We are a growth-oriented company, drawing upon our industry-leading technology and expertise to develop and deliver an expanding portfolio of premium rolled aluminium products. Novelis is an important part of the worldwide Aditya Birla Group of companies. By partnering with our customers to bring innovative products to market, by being a leader in recycling, and by operating with a mindset of sustainability, Novelis makes the world lighter, brighter and better.

www.novelis.com